

## PRIMER RL

### Type

Special synthetic resin primer base and lead pigment

### Characteristic

- Good drying properties
- Good weatherability
- Excellent workability

### Discription

|  |   |   |
|--|---|---|
| Package  | : | 1 component                               |
| Color  | : | Orange                                    |
| Finish   | : | Flat                                      |
| Specific Gravity   | : | 1.2 ± 0.1                                 |
| Viscosity  | : | 80 ± 5 Krebs units                        |
| Solid Content  | : | 54 ± 2 % -- by weight                     |
| Drying Time  | : | To touch : 1.5 hours at 30 <sup>0</sup> C |
| DFT  | : | Tack free : 5 hours at 30 <sup>0</sup> C  |
| Recommended Dry Film Thickness   | : | 25 – 30 microns per coat                  |
| Theorecal coverage   | : | 100 gr/m2 at 30 microns                   |
| When estimating working coverages, allow for application losses, surface irregularities, etc |   |   |
| Flash Point  | : | 40 <sup>0</sup> C                         |
| Shelf life at 20 <sup>0</sup> C  | : | 1 year                                    |

### Surface Preparation

Remove completely all dirt, grease, oil, water or other contaminants from surface to be coated.

### Application Technical

|                                     |   |   |
|-------------------------------------|---|---|
| Recommended Film Thickness per coat | : | By Brush : Dry : 20 – 30 microns<br>Wet : 50 – 75 microns                           |
|                                     | : | Airless spray : Dry : 20 – 30 microns<br>Wet : 50 – 75 microns                      |
| ReCoat Interval                     | : | Minimum : 12 hours at 30 <sup>0</sup> C;<br>Maximum : 1 months at 30 <sup>0</sup> C |
| Application Method                  | : | Airless spray, brush  |
| Thinner                             | : | Thinner 01  |
| Dilution Ratio                      | : | 5 – 10 % -- by airless spray,<br>5 – 10 % -- by brush                               |

1. Stir thoroughly until it is of uniform constituency prior to application.
2. Clean all equipment immediately after use with thinner or solvent

### Precautions

This product is flammable, keep away from heat or open heat or open flames. As general rules, inhalation of solvent of paints mist and contact of liquid paint with skin or eyes should be avoided. Forced ventilation should be provided when applying in confinend spaces. Respiratory, skin and eyes protection are always recommended.

Product data

