

## ATAZINC

### Type

High Build, Epoxy Zinc Rich Primer, Modified aliphatic Polyamine Cured.

### Characteristic

- High build performance properties
- Long life corrosion resistance
- Tough film formation : Excellent to exposure
- Excellent workability with good adhesion

### Discription

Package	:	2 component
Color	:	Grey
Finish	:	Flat
Specific Gravity	:	2.9
Viscosity	:	100 Krebs units
Solid Content	:	84 % -- by weight
Drying Time	:	To touch : 10 minutes at 30 <sup>0</sup> C Tack free : 2 hours at 30 <sup>0</sup> C
Recommended Dry Film Thickness	:	30 – 75 microns per coat
Theorecal coverage	:	2.4 m2/Kg at 75 microns

When estimating working coverages, allow for application losses, surface irregularities, etc

Flash Point	:	Base : 14 <sup>0</sup> C Hardener : 17 <sup>0</sup> C
Shelf life at 20 <sup>0</sup> C	:	1 year
Pot Life	:	8 hours at 30 <sup>0</sup> C
Aging time at 20 <sup>0</sup> C	:	Let stand approx. 30 minutes

### Thinner and Mixing Ratio

Thinner	:	Thinner 10
Dilution Ratio	:	0 - 10 % -- by airless spray,
Mixing ratio by weight	:	Base 95 parts to Hardener 5 parts

### Application Technical

Brush, airless and conventional spray

Recommended Film Thickness per coat	:	Dry : 30 – 75 microns Wet : 50 – 150 microns
ReCoat Interval	:	Minimum : 12 hours at 30 <sup>0</sup> C Maximum : 6 mounth at 30 <sup>0</sup> C

1. Mix base and Hardener as specified, then stir thoroughly until it is of uniform constituency.
2. Clean all equipment immediately after use with thinner or solvent

### Surface Preparation

SSPC – SP10 (SIS – Sa2 ½)

### Precautions

This product is flammable, keep away from heat or open heat or open flames. As general rules, inhalation of solvent of paints mist and contact of liquid paint with skin or eyes should be avoided. Forced ventilation should be provided when applying in confinend spaces. Respiratory, skin and eyes protection are always recommended.

Product data

